



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5373-7

Job Sheet 173810



Part No: D5373-7

Job Qty: 5 ea

Part Name: Oil Drain Line



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/7/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: D5373 REV E IPP REV:A 17.05.17 NEW ISSUE DD VERF:JFS IPP REV:B 17.09.15 AS PER DWG.E DD VERF:DP IPP REV:C 17.11.14 REVISE R&B/NOT UPLOADED CORRECTLY DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	5 pcs	3/8/18	3/8/18	0.00	0.00	Purchasing		At 18/03/25
110	Packaging	5 pcs	3/8/18	3/8/18	0.00	0.00	Packaging2		ADAS 18/03/25
120	QC	5 pcs	3/8/18	3/8/18	0.00	0.00	QC6		11 MAR 21 2018
121	CNC Vertical Machining	5 pcs	3/8/18	3/8/18	0.00	3.29	HAAS1-2		18-04-09
122	QC	5 pcs	3/8/18	3/8/18	0.00	0.00	QC2 Machining-4		18-04-09
123	QC	5 pcs	3/8/18	3/8/18	0.00	0.00	QC8 Machining-4		18/04/10
130	Small Fab	5 pcs	3/9/18	3/9/18	0.00	0.24	Small Fab-9		18/04/10
140	QC	5 pcs	3/9/18	3/9/18	0.00	0.00	QC5		38 DAS
150	Packaging	5 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3-2		APR 25 2018
160	QC21-SA	5 Ea	3/9/18	3/9/18	0.00	0.00	QC21		APR 25 2018

Part Op 100 - Issue P/O: 031255 Purchase Part Number: 101005-6CR-0150 Supplier: STRATOFLEX Certificate of Descriptions: conformity is required

110 - Receive & Inspect for Damage & Mat'l Certs

120 - QC6- All purchased or subcontracted products

121 - 1- Drill lock wire hole per folio FB505 ***NOTE 8*** DWG REV: _____ FOLIO REV: _____ 2- Deburr

122 - QC2- Inspect parts off machine FAI/FAIB

123 - QC8- Inspect parts - second check

130 - INSTALL LABEL D2729 AS PER DWG NOTES

140 - QC5- Inspect part completeness to step on W/O

150 - Identify as per dwg & Stock Location: _____

160 - QC21- Final Inspection - Work Order Release

MAR 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
101005-6CR-0150	Oil Drain Line	5 pcs (1 ea)	100-Purchasing	S054673
D2182-045	Heat Shrink 4.5" Long	5 Ea (1 ea)	130-Small Fab	F155059
D2729-4	Red Decal	5 Ea (1 ea)	130-Small Fab	

Container No. 0001001



Oil Drain Line

PART NO: D5373-7

Serial No/Batch: S054682

Revision:

Operation: Packaging

Change No:

Mfg Date: 03/25/18

Job No: 173810

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	101005-6CR-0150	5	0	0
130-Small Fab	D2182-045	5	36	0
	D2729-4	5	0	0
Part Specifications				
Specifications could not be found.				

Plex 3/7/18 12:44 PM Dart.Gagnon.Michelle

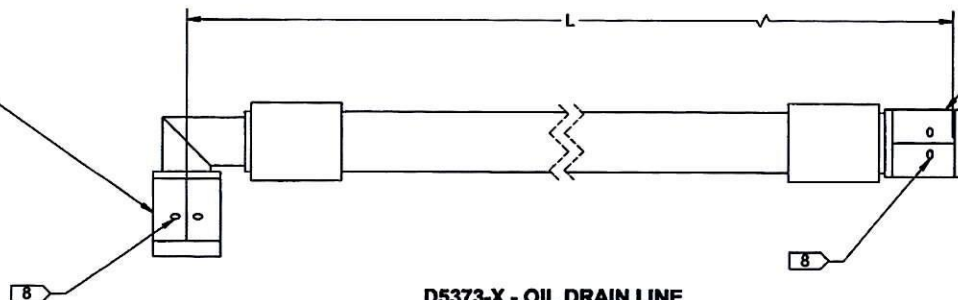
SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 173810 *mf*

MAR 07 2018

SPECIFICATION CONTROL DRAWING

90° ELBOW FLARED FITTING
 P/N: 413517-6-6CL
 (ALT: 413517-6-6CR)

STRAIGHT FLARED FITTING
 P/N: 413524-6-6CL
 (ALT: 413524-6-6CR)



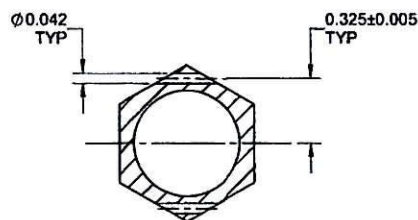
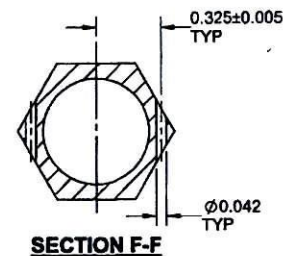
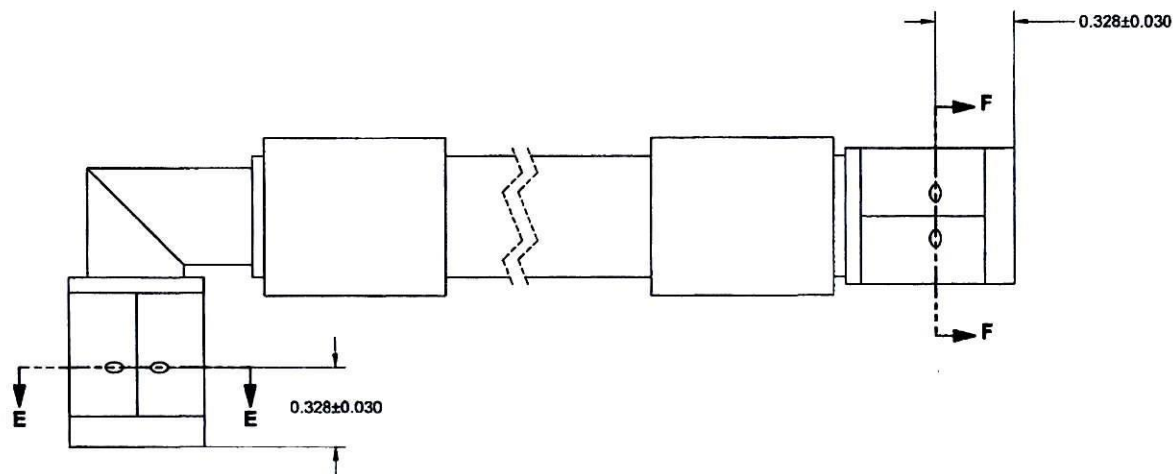
DART PART NUMBER	DESCRIPTION	MANUFACTURER	MANUFACTURER PART NUMBER	LENGTH "L" (INCHES)	MAX O.D. (INCHES)	MIN I.D. (INCHES)	WEIGHT (LBS)	SPECIFICATION	CONSTRUCTION TYPE	CONSTRUCTION REINFORCEMENT	COVER
D5373-7	OIL DRAIN LINE	STRATOFLEX	101005-6CL-0150 ALT: 101005-6CR-0150	15	0.615	0.298	0.35	AS4897 AND AS150 TYPE 1AB	SEAMLESS, EXTRUDED, CONDUCTIVE POLYTETRAFLUOROETHYLENE	CORROSION-RESISTANT STEEL WIRE BRAID	INTEGRAL SILICONE

- NOTES:
- 1) MATERIAL: PER TABLE
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N & B/N USING D2729 LABEL INSTALLED WITH D2182-045 HEAT SHRINK
 - 7) WEIGHT: SEE TABLE
 - 8) FOR ALTERNATE PART NUMBERS (101005-6CR-XXXX), DRILL LOCK-WIRE HOLES PER SHEET 7, DETAIL D

RELEASED
 2017-09-19

APPROVED

DESIGN	CC	DART AEROSPACE USA, INC	
DRAWN	WK	EUGENE, OREGON, USA	
CHECKED	VS	DRAWING NO.	REV. E
MFG. APPR.	DD	D5373	SHEET 3 OF 7
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	OIL DRAIN LINE	NTS
DATE	17.09.11	COPYRIGHT © 2016 BY DART AEROSPACE USA, INC	
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SECTION E-E

DETAIL D - LOCKWIRE HOLES (TYPICAL FOR -6 FITTINGS)

RELEASED
2017-09-19

APPROVED

DESIGN	CC	DART AEROSPACE USA, INC.	
DRAWN	WK	EUGENE, OR, USA	
CHECKED	VS	DRAWING NO.	REV. E
MFG. APPR.	DD	D5373	SHEET 7 OF 7
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	OIL DRAIN LINE	NTS
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PACKING LIST



DELIVERY NUMBER: 8005639143

ROUTE: US FedEx International Priority

PAGE:1 of 1

DATE:20MAR18

TIME:14:49:56

EMP:00000000

ORD TYP: ZOR 169

CURRENCY:USD

TERMS:Net 30

CUSTOMER PO:PO039255
ORDER NUMBER:1003902107
ORDER DATE:13MAR18

B 10003952
I DART AEROSPACE LTD
L 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
T CANADA
O

S 10003952
H DART AEROSPACE LTD
I 1270 ABERDEEN STREET
P HAWKESBURY ON K6A 1K7
T CANADA
O

S 1009
H AVIALL DALLAS HOSE SHOP
I DALLAS HOSE SHOP
P 2755 REGENT BLVD
F DFW AIRPORT TX 75261
R USA
O

LINE	PO LINE	MFG	ITEM DESCRIPTION	ORDER QUANTITY	SHIP QUANTITY	QUANTITY BACK ORDER	UOM		CUSTOMER PRICE	EXTENDED CUSTOMER PRICE
00010	0	1S	101005-6CR0150 HOSE: LT PRESSURE,PTFE BATCH 100152466	5	5	0	EA		182.64	913.20
00020	0	1S	101062D0170C270 HOSE: LT PRESSURE,PTFE,ASSEMBLY BATCH 100152467	5	5	0	EA		393.77	1,968.85
00030	0	1S	101062B0160C270 HOSE: LT PRESSURE,PTFE,ASSEMBLY BATCH 100152468	5	5	0	EA		204.88	1,024.40

This is not an Invoice.
For payment processing, please refer to Invoice.

The recipient of these goods agrees to comply with all export regulations governing the transfer, sale, lease, or use of these goods.
Diversion contrary to U.S. Law is prohibited.

CERTIFICATE OF CONFORMANCE

It is hereby certified that Aviall Services, Inc., is an approved distributor and meets all requirements of ISO9001, AS9100, AS9120 and AC 00-56 at 2750 Regent Blvd. DFW Airport, Texas. The products, articles or parts referenced on this document are in new or overhauled condition and were purchased from an approved source (FAA, EASA, TCCA, Mil Spec or Commercial). The Original Manufacturers' Certifications are maintained on file at our central office location, and copies are available upon request or at Aviall.com. For overhauled or repaired products, articles or parts, the original FAA 8130-3 / EASA Form 1 (Return to Service) or Yellow Tag, from the FAA/JAA/EASA approved Air Agency are attached to the component.

20MAR18
Date

DISCOUNT TERMS APPLY ONLY TO SUB TOTAL. ALL
RETURNED MERCHANDISE SUBJECT TO HANDLING
FEE.
THIS IS TO CERTIFY THAT AVIALL HAS COMPLIED WITH
THE PROVISIONS OF THE FAIR LABOR ACT OF 1938
AMENDED.

CUSTOMER COPY



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039255

Supplier: AVI002-VU
Aviall
PO BOX 842267
Dallas, TX 75284-2267 USA
Phone: 905-676-1695
Fax: 905-676-9046

PO No: PO039255

PO Date: 3/9/18

Due Date: 3/23/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
dbaker@dartaero.com

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
MAR 12 2018

Revised

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items											
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price	
1	CCB-38000		Oil Drain Valve - D5527-1	Firmed	3/23/18	10 Ea	0 Ea	10 Ea	\$108.33/Ea	\$1,083.30	
Line Item Note job# 173822											
2	101005-4CR-0062		Oil Drain Line - D5373-3	Firmed	3/23/18	5 pcs	0 pcs ✓ 5x	5 pcs AT	\$120.00/pcs	\$600.00 18/03/25	
Line Item Note job 173808											
3	101005-6CR-0150		Oil Drain Line - D5373-7	Firmed	3/23/18	5 pcs	0 pcs ✓ 5x	5 pcs AT	\$182.64/pcs	\$913.20 18/03/25	
Line Item Note job# 173810											
4	101062D0170C270		Oil Drain Line - D5379-9	Firmed	3/23/18	5 Ea	0 Ea ✓ 5x	5 Ea AT	\$393.77/Ea	\$1,968.85 18/03/25	
Line Item Note job# 173811											
5	101062B0160C270		Oil Drain Line - D5373-11	Firmed	3/23/18	5 Ea	0 Ea ✓ 5x	5 Ea AT	\$204.88/Ea	\$1,024.40 18/03/25	
Line Item Note job#173816											
									Grand Total:		\$5,589.75

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

CL
WLB